

Service description

Product: VF240	Service description no: 2514-S001	Ver: 1
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Symptom

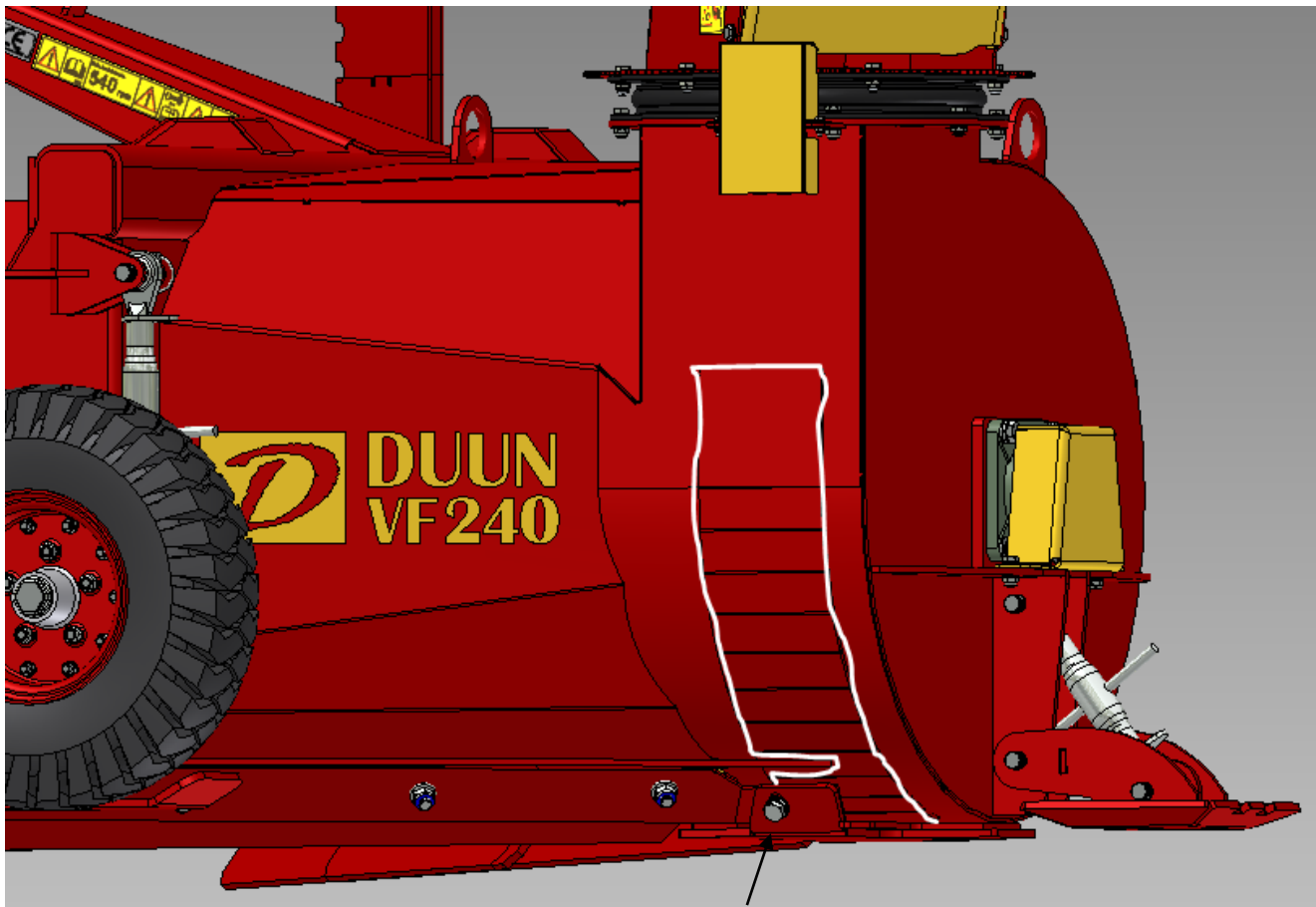
- Hole in a fan housing.

Caused by

- Gravel and sand in the snow have worn holes in the fan housing.

Solution

- Insert a plate of 10mm hardox in the area which is worn. Product number 125149050.



- Release the wear steel under the fan housing. Marked with the arrow.
- Measure the bottom and mark the fan housing where it should be welded.
- Cut out the marked area. Cut out around the brace and sand this after to get the new insert plate in place.
- Point the new insert plate firmly and fully weld after. Also weld the brace to the new bottom.